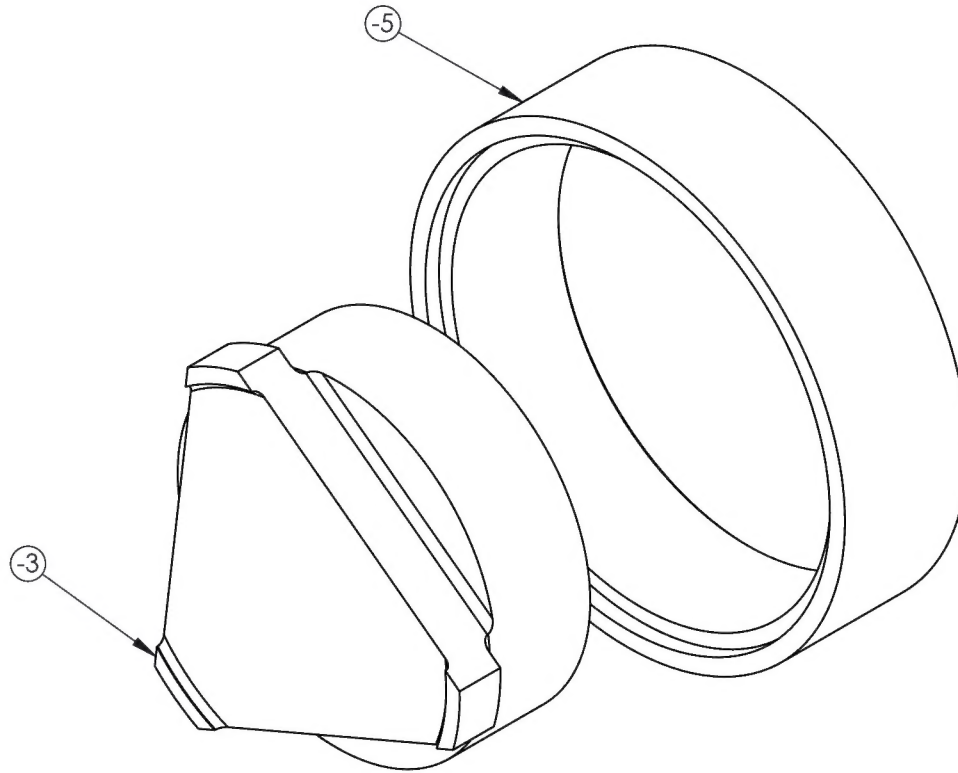



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:

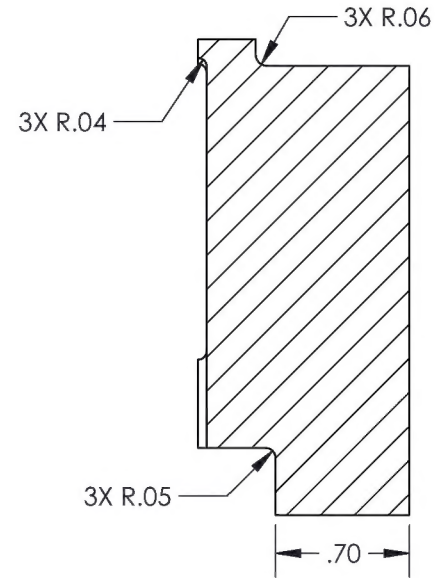
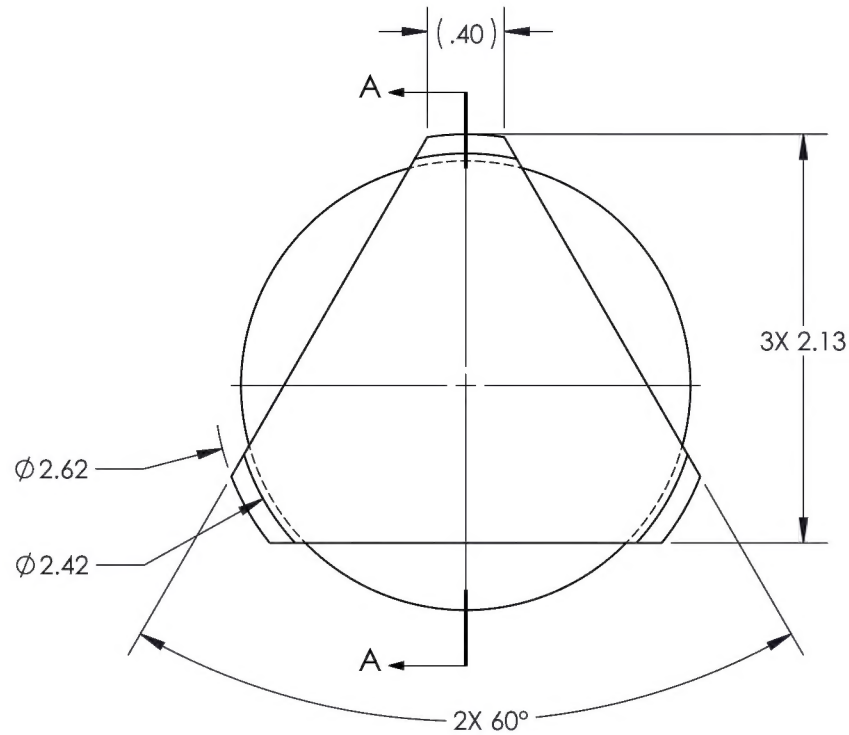
1. REF. BELL T/N: 407-240-019-101.
2. REVERSED FROM PURCHASED TOOL.

 RED BARN MACHINE	
TITLE T/R DRIVE BEARING REMOVAL TOOL SET	
DWG NO. RBT400329	REV
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407, 429
SCALE 1:1	DATE 9/12/2013 SHEET 1 OF 3

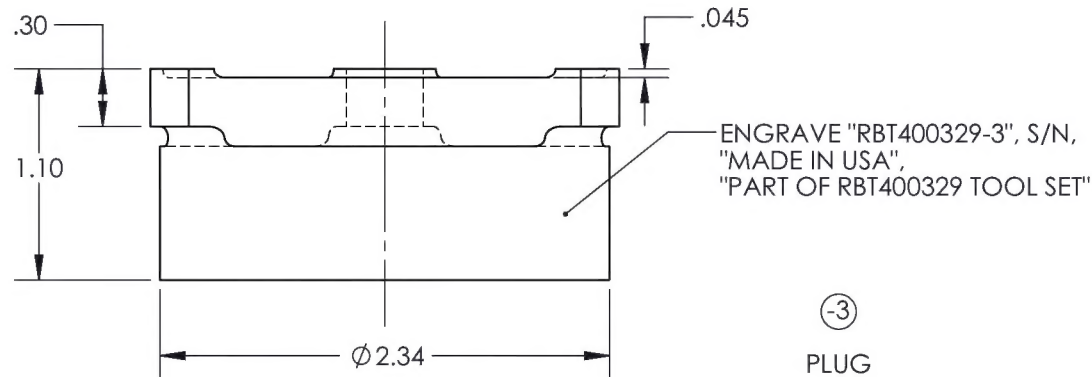
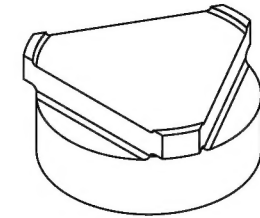
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	PLUG	6061	Ø3 X 1-1/4	2
			-5	1	RING	6061	Ø3-1/2 OD X 2-1/2 ID X 1-1/8	3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A

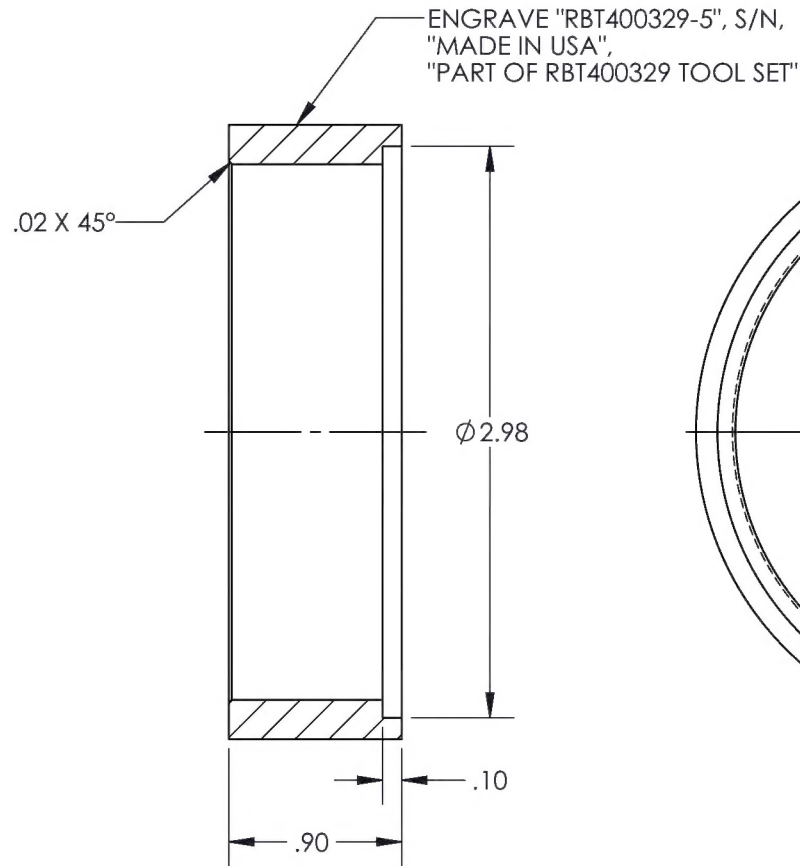


③
PLUG

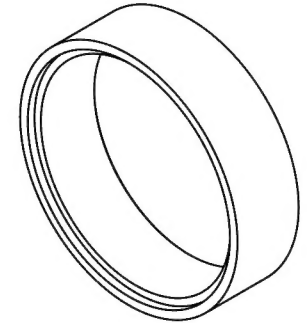
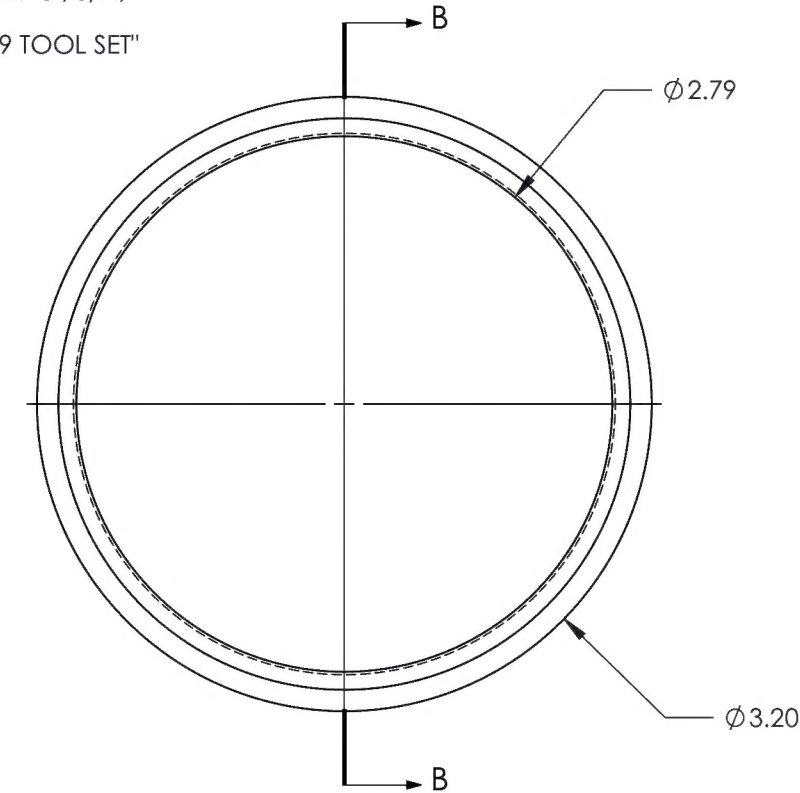
RED BARN MACHINE	
TITLE T/R DRIVE BEARING REMOVAL TOOL SET	
DWG NO. RBT400329-3	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH HARD ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE III, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407, 429
SCALE 1:1	DATE 9/12/2013
SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B



(-5)
RING

RED BARN MACHINE	
TITLE T/R DRIVE BEARING REMOVAL TOOL SET	
DWG NO. RBT400329-5	REV
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH HARD ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE III, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407, 429
SCALE 1:1	DATE 9/12/2013
SHEET 3 OF 3	